



## **TBT Cutting Oil** *Neat Cutting Oil*

### **TECHNICAL DATA SHEET**

#### **Product Description:**

Veedol TBT cutting oil is a special purpose cutting oil having good EP properties.

#### **Features/Benefits:**

- High lubricity and heat dissipation characteristics.
- Excellent Extreme pressure properties.
- Excellent protection to tool edges over a wide range of operating temperatures.
- Improved surface finish due to the added oiliness property.

#### **Application:**

Recommended specially for use on TBT machines for deep hole drilling operations.

#### **Typical Properties:**

<b>Test Parameter</b>	<b>ASTM Test Method</b>	<b>Typical Values</b>
Kinematic Viscosity, @ 40°C, cSt	ASTM D 445	15.1
Viscosity Index	ASTM D 2270	98
Flash Point (COC), °C	ASTM D 92	188
Pour Point, °C	ASTM D 97	-9

Properties mentioned above are typical only and minor variations which do not affect the product performances, are to be expected in normal manufacturing.